# AG2 Series Insert Manual



For complete installation instructions, see the Tube Heater General Manual that accompanies this Series Insert Manual.

The AG2 Series Infrared Tube Heater is a positive pressure, two-stage radiant heater system. This insert manual is a supplement to the Tube Heater General Manual and provides specific information related to the AG2 Series model. All persons involved with the installation, operation and maintenance of the heater system must read and understand the information in this insert manual and the accompanying Tube Heater General Manual.

# **A WARNING**



Improper installation, adjustment, alteration, service or maintenance can cause property damage, injury or death. Read the installation, operation and maintenance instructions thoroughly before installing or servicing this equipment.

This heater must be installed and serviced by trained gas installation and service personnel only. Failure to comply could result in personal injury, asphyxiation, death, fire or property damage.



In locations used for the storage of combustible materials, signs must be posted to specify the maximum permissible stacking height to maintain the required clearances from the heater to the combustibles. Signs must either be posted adjacent to the heater thermostats or in the absence of such thermostats, in a conspicuous location.



Not for residential use! Do not use this heater in the home, sleeping quarters, attached garages, etc. Installation of a commercial tube heater system in residential indoor spaces may result in property damage, serious injury, asphyxiation or death.

### For Your Safety

#### If you smell gas:

- Do not try to light any appliance.
- Do not touch any electrical switch.
- Do not use any phone in your building.
- Immediately call your gas supplier from a neighbor's phone.
- Follow the gas supplier's instructions.
- If you cannot reach your gas supplier, call the fire department.

	sent this manual to the end user.					
Keep these instructi	Keep these instructions in a clean and dry place for future reference.					
Model#:	Serial #:(located on rating label)					

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**NOTE:** See page 14 for a list of available models and specifications.

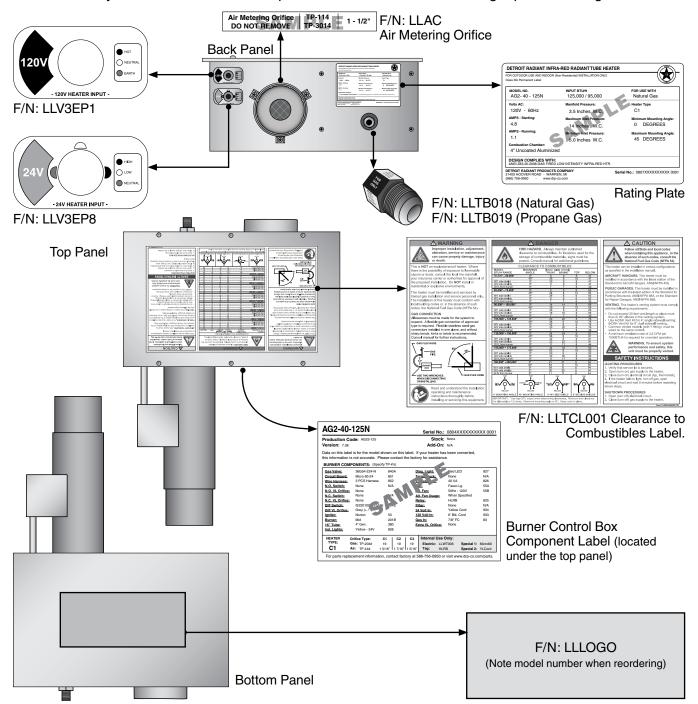
# 1.0 Safety

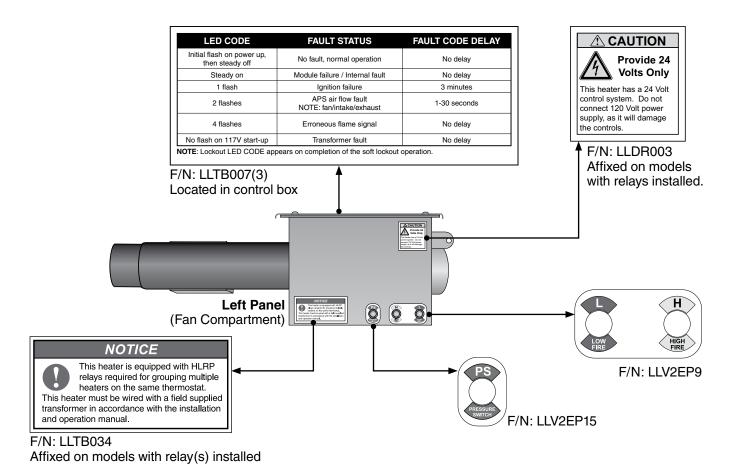


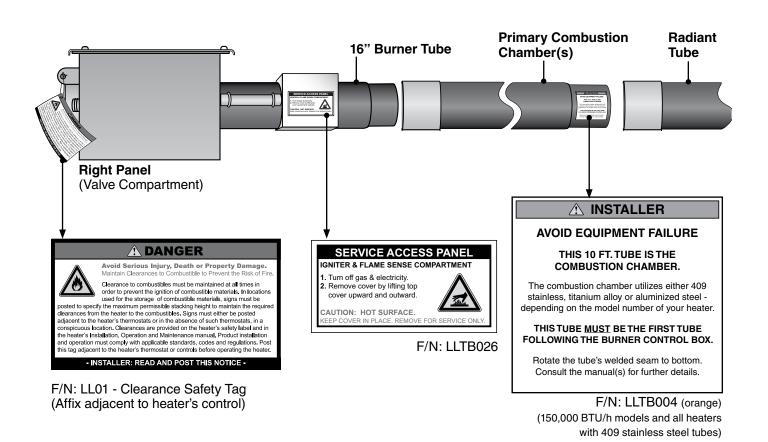
Read and understand all safety information and warnings in this insert manual and the Tube Heater General Manual before installation, operation and maintenance of the radiant tube heater system.

### **Safety Labels and Their Locations**

Product safety signs or labels should be replaced by the product user when they no longer are legible. Contact either your local distributor or the product manufacturer for obtaining replacement signs or labels.







### Clearance to Combustibles

# **A WARNING**





Placement of explosive objects, flammable objects, liquids and vapors close to the heater may result in explosion, fire, property damage, serious injury or death. Do not store or use explosive objects, liquids or vapor in the vicinity of the heater.

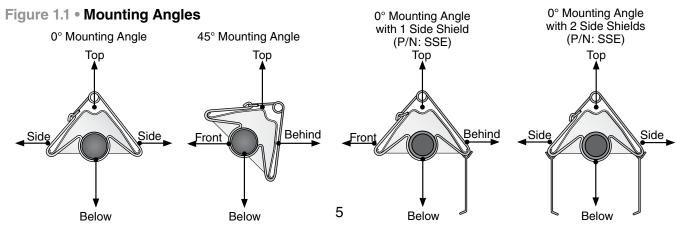
Clearance to combustibles is defined as the minimum distance that must exist between the tube surface, or reflector, and any combustible items (see Figure 1.1). It also pertains to the distance that must be maintained from moving objects around the tube heater. When installing the tube heater system, clearances to combustibles for the Series tube heater and configuration must be maintained.

Chart 1.1 • Clearance to Combustibles in Inches (see Figure 1.1 for Mounting Angles)

	Mounting	Sic	1		
Model Number	Angle*	Front	<b>Behind</b>	Top**	Below
AG2 (20, 30, 40) - (65, 75) [N, P]	0°	9	9	6	60
	45°	39	8	10	60
with 1 side shield	0°	29	8	6	60
with 2 side shields	0°	9	9	6	60
20 ft. from burner	0°	7	7	6	30
AG2 (20, 30, 40, 50) - (80, 100) [N, P]	0°	14	14	6	66
	45°	39	8	10	66
with 1 side shield	0°	29	8	6	66
with 2 side shields	0°	16	16	6	66
20 ft. from burner	0°	7	7	6	30
AG2 (40, 50) - 125 [N, P]	0°	20	20	6	76
	45°	58	8	10	76
with 1 side shield	0°	42	8	6	76
with 2 side shields	0°	20	20	6	76
20 ft. from burner	0°	7	7	6	30
AG2 (40, 50, 60) - 150 [N, P]	0°	24	24	6	81
	45°	58	8	10	81
with 1 side shield	0°	42	8	6	81
with 2 side shields	0°	23	23	6	81
20 ft. from burner	0°	11	11	6	44

The stated clearance to combustibles represents a surface temperature of 90°F (32°C) above room temperature. Building materials with a low heat tolerance (such as plastics, vinyl siding, canvas, tri-ply, etc.) may be subject to degradation at lower temperatures. It is the installer's responsibility to assure that adjacent materials are protected from degradation.

- \* Heaters mounted on an angle between 1° to 29° must maintain clearances posted for 0° or 30°; whichever is greater.
- \*\* Maintain a 10 in. (0° mounting angle) or 12 in (1-45° mounting angle) clearance from ceilings constructed of tri-ply plastic or plastic fogger lines.



# 2.0 Installation

# **A WARNING**



Improper installation, adjustment, alteration, service or maintenance can cause property damage, serious injury or death. Read and understand, the installation, operating and maintenance instructions thoroughly before installing or servicing this equipment. Only trained, qualified gas installation and service personnel may install or service this equipment.

Not for residential use! Do not use this heater in the home, sleeping quarters, attached garages, etc. Installation of a commercial tube heater system in residential indoor spaces may result in property damage, serious injury or death.

Instructions for the following are detailed in the Tube Heater General Manual:

- · Design considerations
- Hanger suspension and placement (**Note**: Placement for poultry facilities on page 9).
- Tube layout and assembly
- Burner control box suspension
- Reflectors (and accessories)
- · Venting and combustion air intake
- · Gas requirements
- · Baffle assembly

**NOTE**: Electronic versions of all manuals are available at www.detroitradiant.com.

### **Combustion Air**

The combustion air intake collar is also a factory preset air orifice. Non-contaminated air for combustion **must** be ducted to the heater in all agricultural applications. **Do not** take combustion air from pressurized attic spaces, with the exception of broiler houses.

Locate the air intake away from any steam source. Use caution when locating air intake above curtain walls, as they can leak. When curtain walls are present, use 4-inch light gauge PVC air intake material from curtain sidewall to the heater; do not exceed 25 feet. With an elbow, drop intake one foot below the top of the curtain wall. Cap intake with a 1/4-inch birdscreen. Figure 2.1.

**Figure 2.1a • Combustion Air Intake •** Broiler House (0° Control Box Orientation)

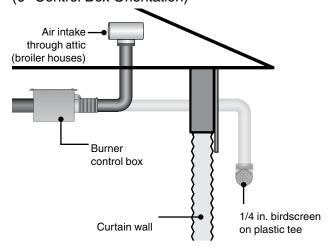
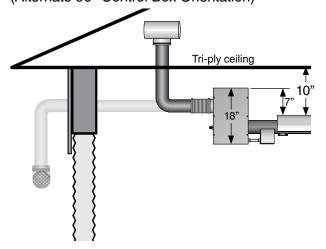


Figure 2.1b • Combustion Air Intake (Alternate 90° Control Box Orientation)



# **Electrical Requirements**

Connecting the thermostat with a voltage other than 24V may damage the heater. The AG2 Series requires a 24V connection to the thermostat. This is supplied by an external transformer (field supplied). See below.

- 120 Volt 60 Hz GRD, 3-wire.
- 24V control connection.
- Starting current 4.8 amps
- Running current 1.1 amps

The AG2 Series is equipped with internal relays (HLRP). 24 volts must be supplied to each heater's yellow control cord. 120 volts is supplied to the heater's black cord; observe polarity.

Confirm proper two-stage electrical wiring by cycling heater between stages. Confirm proper operation of high fire, low fire and off cycles.

### Wiring

# **A WARNING**

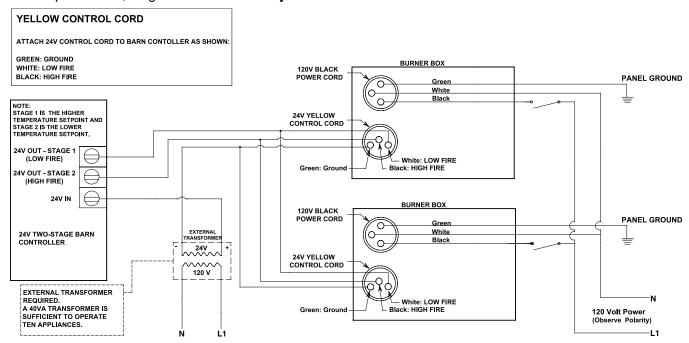


#### **Electric Shock**

Field wiring to the tube heater must be connected and grounded according to the guidelines in the Tube Heater General Manual and Series Insert Manual and in accordance with national, state, provincial and local codes. In the United States refer to the most current revisions to the ANSI/NFPA 70 Standard and in Canada refer to the most current revisions to the CSA C22.1 Part I Standard.

Figure 2.2 • Field Wiring Diagrams

A. Multiple Heaters, Single Control. With Relay Control

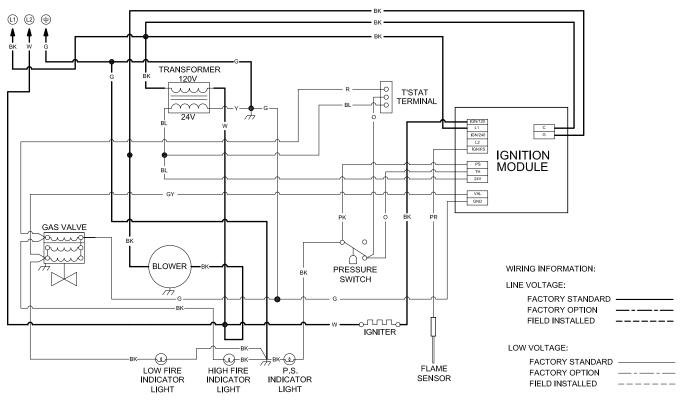


2.0 Installation • Wiring AG2 Series

**Note:** If any of the original wire as supplied with the appliance must be replaced, it must be replaced with wiring material having a temperature rating of at least 105° C.

#### Figure 2.3 • Internal Wiring Diagrams

A. AG2 Series Standard Wiring Diagram



#### B. AG2 Series Diagram with HLRP Relays

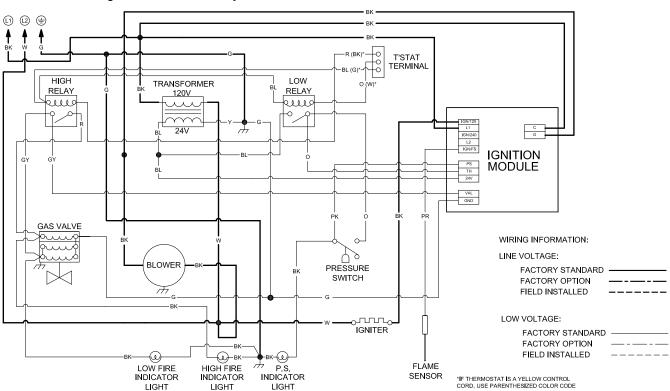
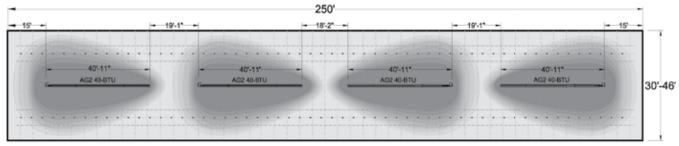


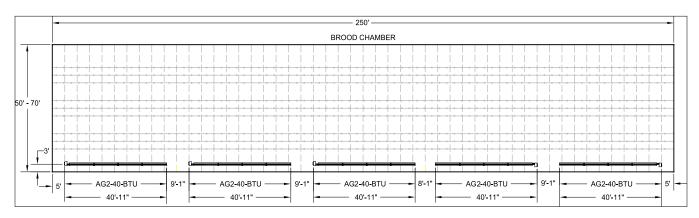
Figure 2.4 • Sample Brooder Installation Diagrams

#### A. Center House Installation



**NOTE:** Utilize elongated hangers (TP-19E) on houses 60 feet or more with center house mounting to allow for a wider throw pattern.

#### B. Side Wall Installation



**NOTE:** Mount Reflector at a 45° angle toward center. **NOTE**: Standard hangers (TP-19B) are used when sidewall mounting. Elongated hangers (TP-19E) are not to be used.

C. 30 ft., 40 ft. and 50 ft. Tube Brooder Installation (houses with 4 ft. and 5 ft. on center truss locations).

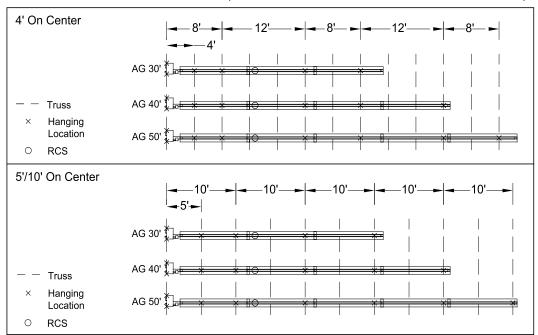
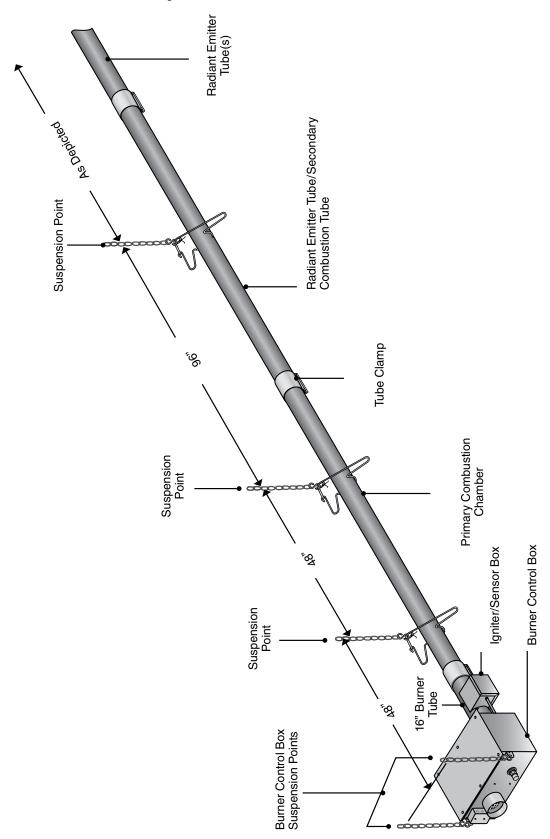


Figure 2.5 • Heater Suspension Layout • Four (4) Foot Truss Mounts

NOTE: Figure depicts the use of standard TP-19B hangers.



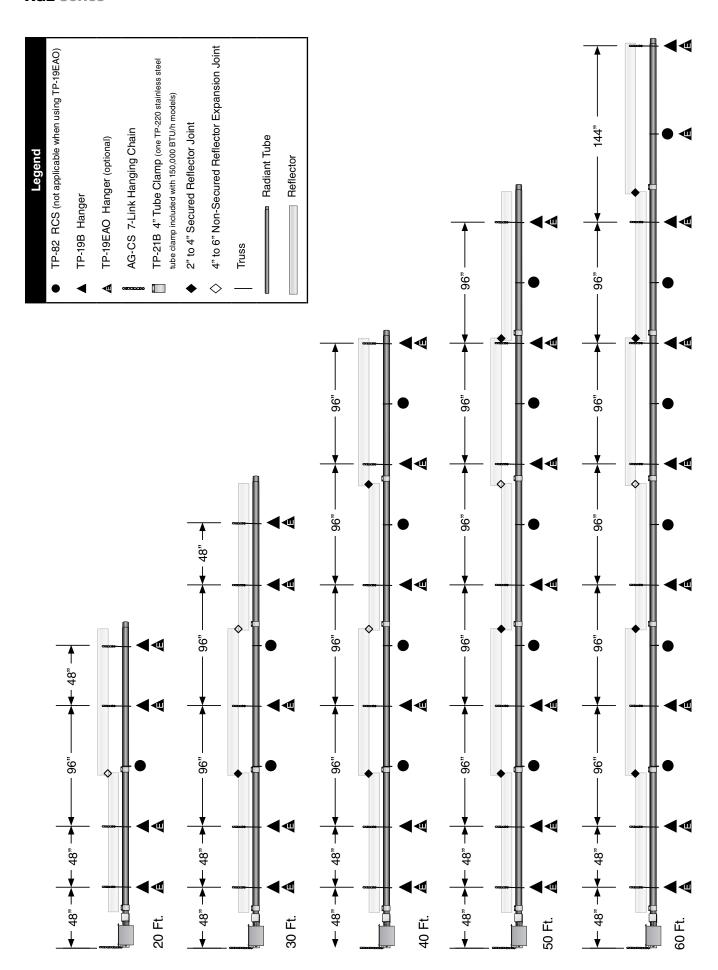
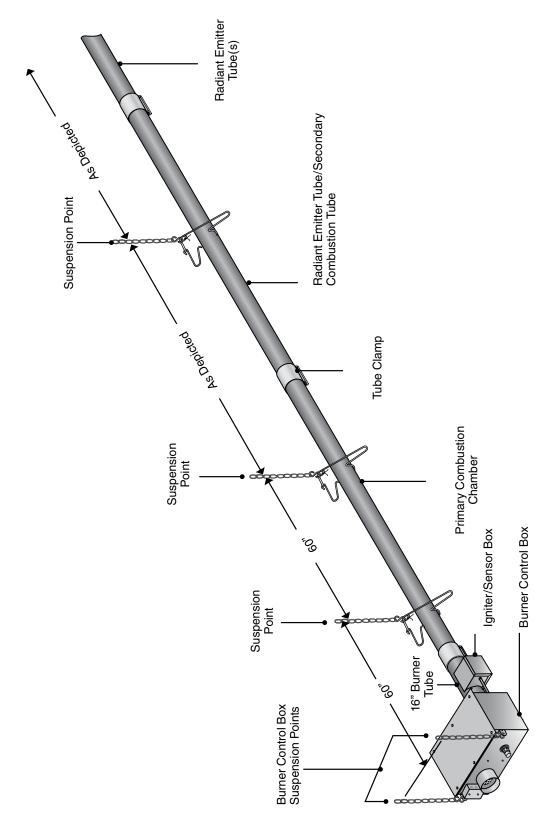
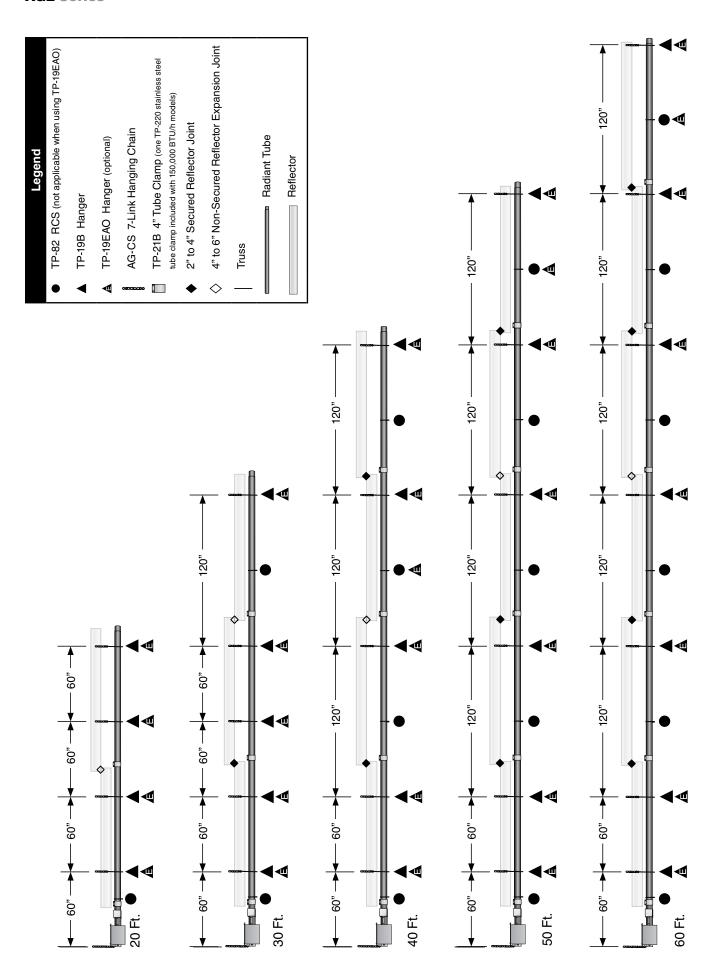


Figure 2.6 • Heater Suspension Layout • Five (5) Foot Truss Mounts

NOTE: Figure depicts the use of standard TP-19B hangers.





# **Specifications**

**Chart 2.1 • Specifications** 

Model Number	Gas Type (select one)	ВТU/Н (High Fire)	BTU/H (Low Fire)	Straight Length	U-Tube Length	Standard Weight (Ibs.)	Recommended Mounting Height Above Animals	Combustion Chanber (uncoated)	Radiant Emitter Tube(s) (uncoated)^	Radiant Surface Area (sq. ft.)	36" Baffle Sections	Optional Alum-AO Quantity
AG2-20-65	Nat. or Prop.	65,000	50,000	21'-7"	13'-0"	120	6' to 9'	Alum	HRT	20.2	5	1
AG2-20-75	Nat. or Prop.	75,000	50,000	21'-7"	13'-0"	120	7' to 10'	Alum	HRT	20.2	5	1
AG2-20-80	Nat. or Prop.	80,000	52,000	21'-7"	13'-0"	120	8' to 14'	Alum	HRT	20.2	5	1
AG2-30-65	Nat. or Prop.	65,000	50,000	31'-3"	**17'-8"	160	6' to 9'	Alum	HRT	30.4	5	2
AG2-30-75	Nat. or Prop.	75,000	50,000	31'-3"	**17'-8"	160	7' to 10'	Alum	HRT	30.4	5	2
AG2-30-80	Nat. or Prop.	80,000	52,000	31'-3"	**17'-8"	160	8' to 14'	Alum	HRT	30.4	5	2
AG2-30-100	Nat. or Prop.	100,000	65,000	31'-3"	**17'-8"	160	8' to 14'	Alum	HRT	30.4	6	2
AG2-40-65	Nat. or Prop.	65,000	50,000	40'-11"	22'-8"	190	6' to 9'	Alum	HRT	40.5	5	3
AG2-40-75	Nat. or Prop.	75,000	50,000	40'-11"	22'-8"	190	7' to 10'	Alum	HRT	40.5	5	3
AG2-40-80	Nat. or Prop.	80,000	52,000	40'-11"	22'-8"	190	8' to 14'	Alum	HRT	40.5	5	3
AG2-40-100	Nat. or Prop.	100,000	65,000	40'-11"	22'-8"	190	7' to 11'	Alum	HRT	40.5	5	3
AG2-40-125	Nat. or Prop.	125,000	95,000	40'-11"	22'-8"	190	9' to 14'	Alum	HRT	40.5	5	3
AG2-40-150*	Nat. or Prop.	150,000	100,000	40'-11"	22'-8"	190	10' to 14'	Ti-AL	HRT	40.5	5	3
AG2-50-100	Nat. or Prop.	100,000	65,000	50'-7"	**27'-4"	235	8' to 11'	Alum	HRT	50.6	5	4
AG2-50-125	Nat. or Prop.	125,000	95,000	50'-7"	**27'-4"	235	9' to 14'	Alum	HRT	50.6	5	4
AG2-50-150*	Nat. or Prop.	150,000	100,000	50'-7"	**27'-4"	235	10' to 14'	Ti-AL	HRT	50.6	5	4
AG2-60-150*	Nat. or Prop.	150,000	100,000	60'-3"	32'-4"	265	10' to 14'	Ti-AL	HRT	60.7	5	5

<sup>\*</sup> Model requires stainless steel tube clamp (P/N: TP-220) to be located at the seam between the primary combustion chamber and the secondary combustion tube downstream of the burner control box.

AGAO-SS: Upgrade burner control box from coated steel to 304 Series stainless steel.

Ti-AL = Titanium stabilized aluminized steel and aluminized treated steel.

Alum = Aluminized treated steel.

HRT = Hot-rolled steel.

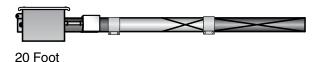
<sup>\*\*</sup> Model requires 5EA-SUB accessory package when installing in a 'U' configuration (P/N: TF1B).

<sup>^</sup> ALUM-AO: Upgrade hot-rolled steel (HRT) radiant tubes to 16 gauge, black coated, aluminized steel for maximum efficiency and longevity. **NOTE:** This option is highly recommended in contaminated or moisture laden environments (i.e. poultry applications). See Chart 2.1 for quantity needed per heater.

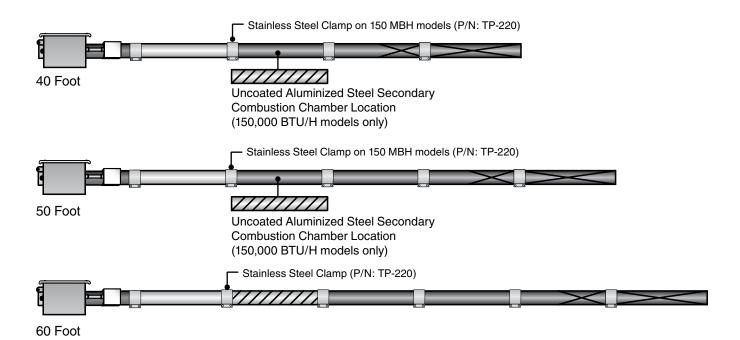
### **Tube Installation Sequence**

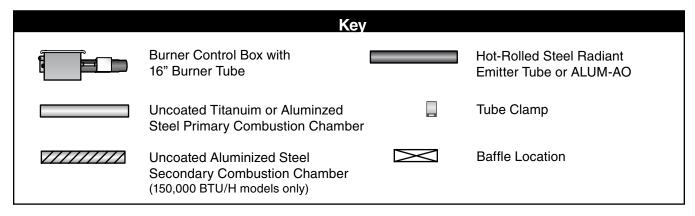
#### Figure 2.5 • Tube Installation Sequence

Important! The combustion chamber & radiant tube sections must be installed in the following order.









NOTE: Refer to the Tube Heater General Manual, Chart 3.6 (page 23) for secured reflector joints.

# 3.0 Operation

# **A WARNING**



This heater must be installed and serviced by trained gas installation and service personnel only.

Do not bypass any safety features or the heater's built in safety mechanisms will be compromised.

Note: Reference the Tube Heater General Manual for installation requirements.

### **Sequence of Operation**

**Standby:** The 35-66 CONTROL continually checks for internal faults, circuit integrity and relay contact positioning.

**Starting Circuit:** Upon a call for heat, the control verifies that the differential switch is in the proper position (open). The control energizes the fan. Once operational static pressure is achieved, the differential switch will close initiating the ignition sequence. The glo-bar is powered and the gas valve opens after 45 seconds. If the flame is not sensed, the heater will attempt to re-ignite for a total of three (3) trials for ignition before proceeding to soft lockout.

Low Fire Running Circuit: After ignition, the flame rod monitors burner flame. If sense of flame is lost, the control closes the gas valve within one second and a new trial sequence (identical to the starting sequence) is initiated. If flame sense is not established within 8.5 seconds, the heater will attempt two (2) additional ignition sequences before proceeding to soft lockout. The control can be reset by briefly interrupting the power source.

**High Fire Running Circuit:** The second stage on the gas valve is powered directly from the second stage of the thermostat. In order for two stage to flow to a higher output, single stage must be energized as well. The thermostat determines which stage to maintain for the desired temperature.

**Shut Down:** When the thermostat is satisfied, the fan will enter a two (2) minute post-purge cycle.

### **Thermostat**

**Note:** Different thermostats operate according to their particular features. Refer to thermostat specifications for details.

AG2 Series heaters require a 24V, two-stage thermostat to operate. The burner control box is equipped with a 36" yellow 24V control wire. Do not supply 120V to the 24V connection.

**Theoretical Example:** The thermostat is set to 90° F. The thermostat's preset differential for high fire mode is 3° F.

When the temperature drops below the setpoint of the thermostat (90° F), low fire will activate. If the temperature continues to drop below the setpoint by another 3° F (87° F), high fire will activate bringing the temperature back up to the thermostat's setpoint quickly.

# **Diagnostics**

#### Lockout:

The control will automatically lockout the unit when an external or system fault occurs. There are two types of lockout:

**Soft Lockout:** The heater will attempt to light three times. In the event of a failed attempt to light, (APS air flow, valve, no flame sense etc.), the heater will enter a soft lockout period for 30

minutes and then attempt to light three more times before entering Hard Lockout mode.

Hard Lockout: If proof of flame is not established, a component failure occurs or blockages are evident,

the heater will enter hard lockout. If lockout occurs, the control can be reset by briefly interrupting the power source. Refer to Chart 3.1 below for a description of fault codes.

Figure 3.1 • Operational Indicator Lights

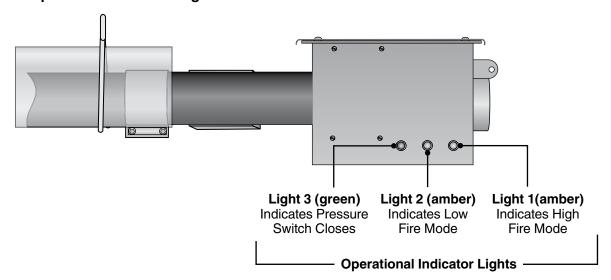
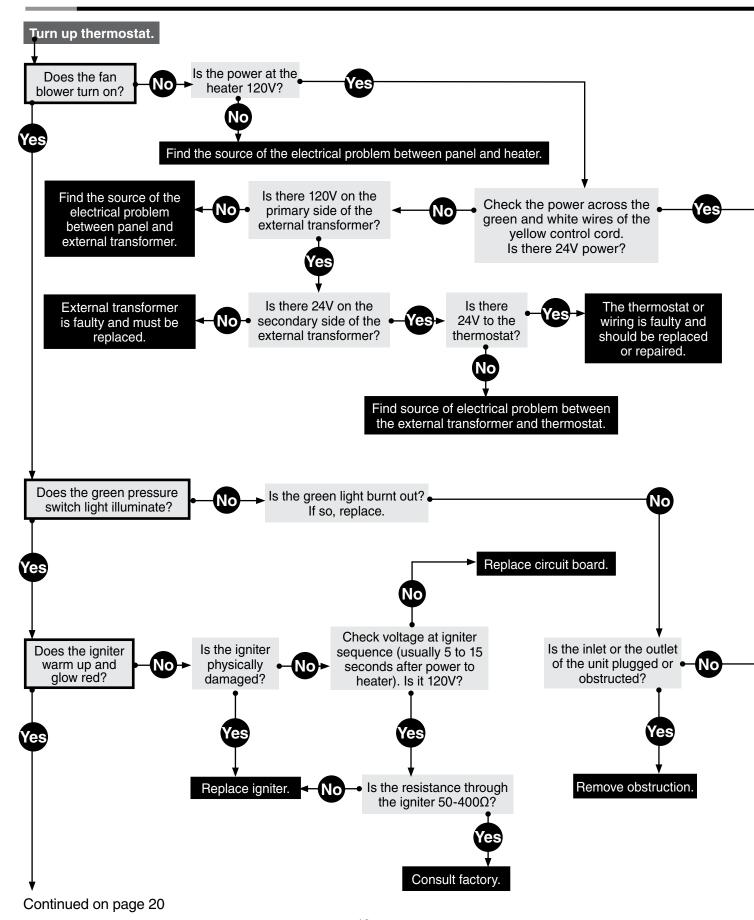


Chart 3.1 • LED Fault Code Status (located internally on circuit board)

LED Code	Fault Status	Fault Code Delay*	
Initial flash on power up, then steady off	No fault, normal operation	No delay	
Steady ON	Module failure / Internal fault	No delay	
1 flash	Ignition failure	3 minutes	
2 flashes	APS air flow fault NOTE: Fan / Intake / Exhaust	1-30 seconds	
4 flashes	Erroneous flame signal	No delay	
No flash on 117V startup	Transformer fault	No delay	

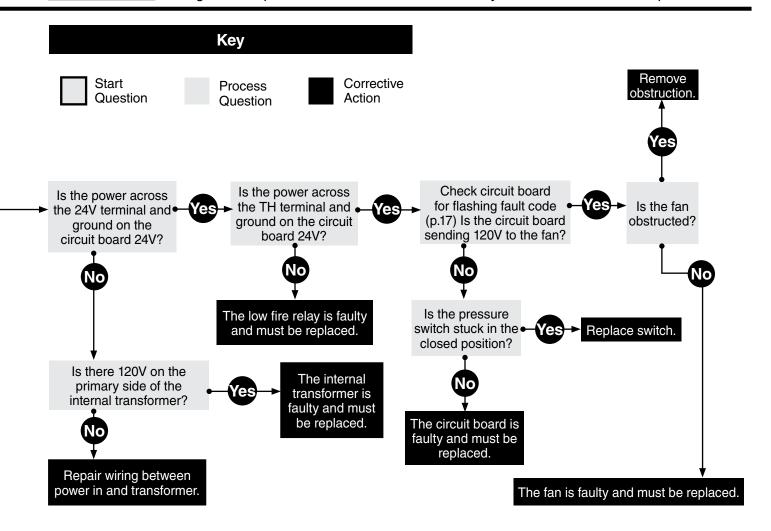
<sup>\*</sup>Some flash codes have a time delay before the LED will flash.

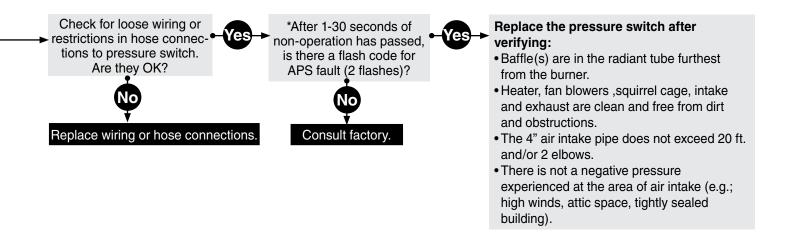
# 4.0 Troubleshooting Guide

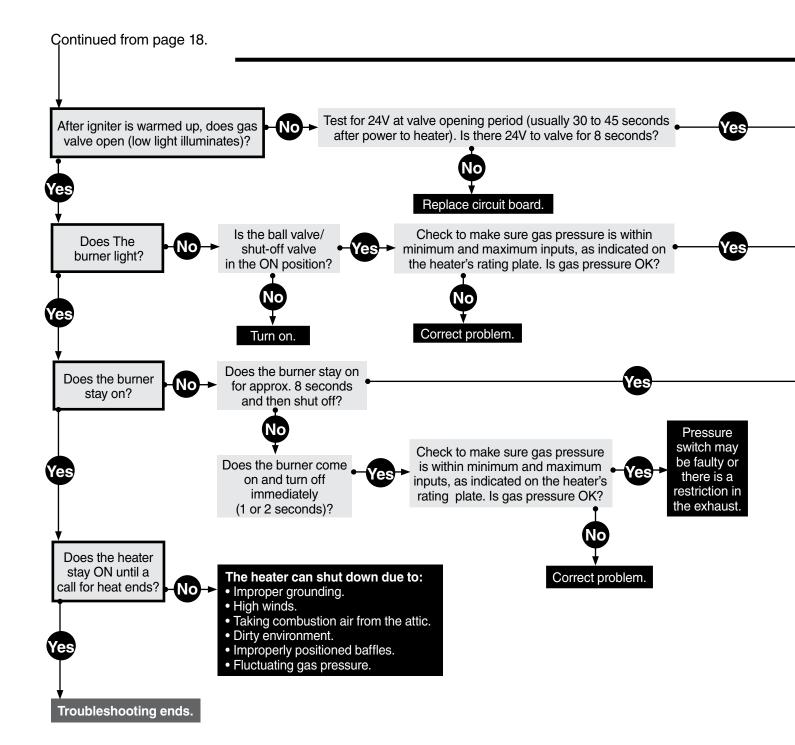


NOTICE

Bypassing any switch is intended for testing purposes only. Do not leave switch bypassed during normal operation or the heater's built-in safety mechanisms will be compromised.

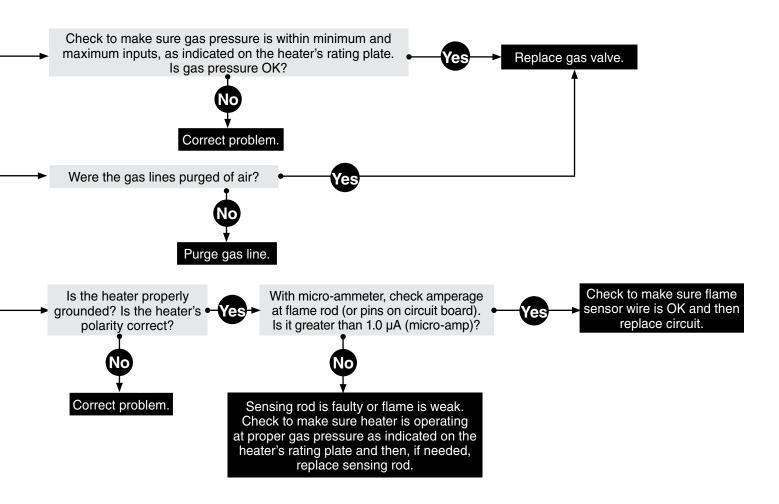


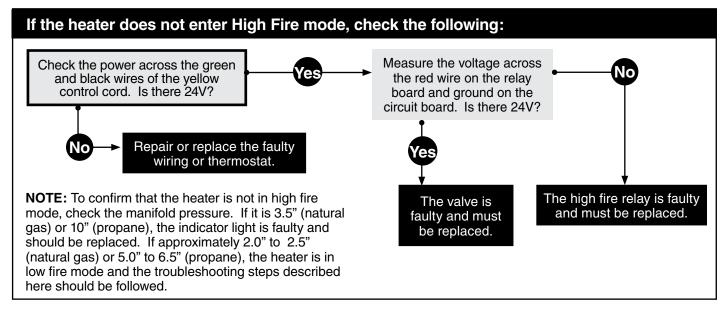


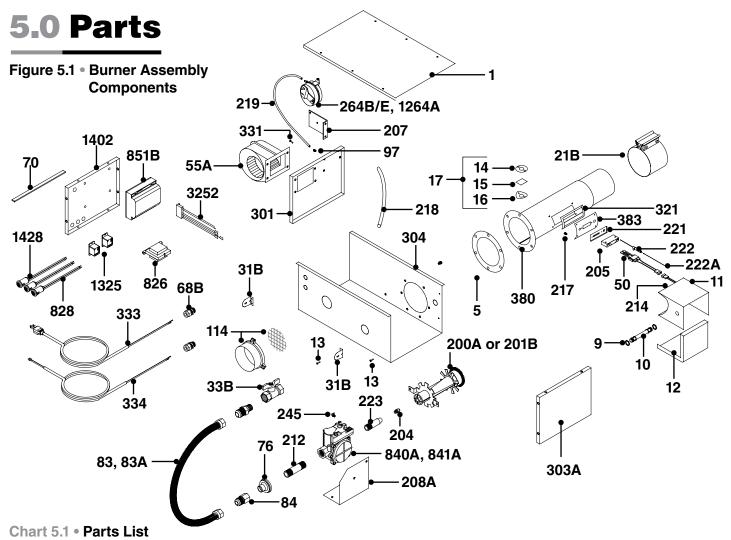


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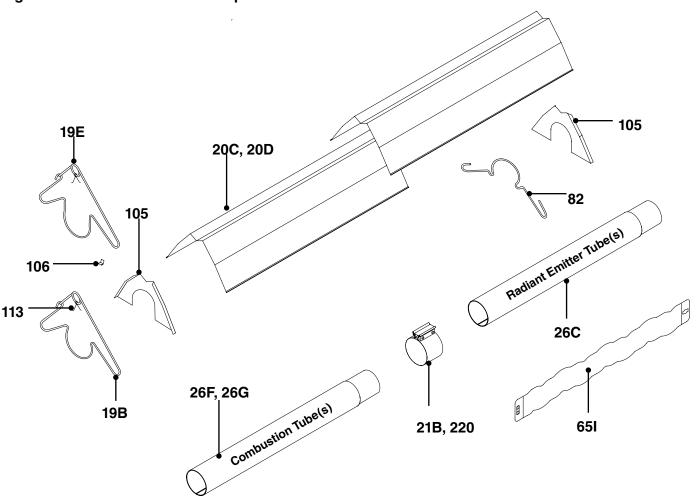




Part No.	Description	Part No.	Description
TP-1	Control Box Cover	TP-31B	Control Box Mounting Bracket
TP-5	Flange Gasket	TP-33B	1/2" Shut-Off Ball Valve / Inlet Tap
TP-9	Conduit Coupling	TP-50	Glo-Bar Igniter
TP-10	Conduit 4" x 1/2"	TP-55A	Fan Blower
TP-11	Glo-Bar Igniter Box	TP-65I	36" Interlocking Turbulator Baffle
TP-12	Glo-Bar Igniter Box Cover	TP-68B	Large Strain Relief Bushing with Lock Nut
TP-13	8 x 1/2" Self-Drilling Screw	TP-70**	Control Box Cover Gasket (per foot)
TP-14	Sight Glass Gasket	TP-76	Rubber Grommet
TP-15	Sight Glass	TP-82	Reflector Center Support (RCS)
TP-16	Sight Glass Washer	TP-83	24" Stainless Steel Flexible Gas Connector
TP-17	Sight Glass Kit	TP-83A	24" PVC Coated S.S. Flexible Gas Connector*
TP-19B	4" Wire Hanger with Tension Spring	TP-84	1/2" Female / Male Flare Fitting
TP-19E	Optional 4" Elongated Wire Hanger*	TP-97	1/4" x 1/4" Brass Int./Ext. Atmos. Barb Fitting
TP-20C	120" Aluminum Reflector	TP-105	Aluminum Reflector End Cap
TP-20D	120" Stainless Steel Reflector*	TP-106	Reflector End Cap Clips (8 pcs.)
TP-21B	4" Standard Tube Clamp	TP-113	Reflector Tension Spring
TP-26F	10 ft. Uncoated (ALUM) Combustion Tube	TP-114	Plastic Air Orifice with Screen
TP-26G	10 ft. Uncoated (AL-TI) Combustion Tube	TP-200A	Low BTU Burner (Blue) - consult factory
TP-26C	10 ft. Hot Rolled Steel (HRT) Radiant Tube	TP-201B	Mid BTU Burner (Tan) - consult factory

<sup>\*</sup> Optional or upgrade item. \*\* 6 feet total required to cover outer edges of the burner control box.

Figure 5.2 • Tube & Reflector Components



Part No.	Description	Part No.	Description
TP-202	16" HSI Burner Tube Flange with Fittings	TP-303A	End Panel, Right
TP-204	Gas Orifice (consult factory)	TP-304	Burner Control Box Outer Shell
TP-205	Glo-Bar Holder	TP-321	Ignition Plate Gasket
TP-207	Pressure Switch Mounting Bracket	TP-330	Divider Grommet
TP-208A	Gas Valve Mounting Bracket	TP-331	Green Self Tap Ground Screw
TP-212	1/2" x 3" Pipe Nipple	TP-333	36" Black 120 Volt Plug
TP-214	Glo-Bar Wiring Harness	TP-334	36" Yellow 24 Volt Control Wire
TP-217	Pressure Switch Barb	TP-383	Glo-Bar Igniter Plate
TP-218	Differential Switch Vinyl Sensing Tube (exhaust)	TP-826	40VA Transformer
TP-219	Differential Vinyl Sensing Tube (burner)	TP-828	Amber Operational Indicator Light
TP-220	4" Stainless Steel Tube Clamp	TP-840A	36G54-224 Gas Valve - Natural Gas Assembly
TP-221	Glo-Bar Holder Gasket	TP-841A	36G54-226 Gas Valve - Prop. Gas Assembly
TP-222	Flame Rod	TP-851B	Ignition module w/ Diagnostic LED
TP-222A	Flame Rod Wire	TP-1264A	Differential Pressure Switch, 150 MBH
TP-223	Gas Manifold	TP-1325	HLRP Isolation Relay (2 required)
TP-245	90° Plastic Gas Valve Vent	TP-1402	End Panel, Left
TP-264B	Differential Pressure Switch, 65 to 75 MBH	TP-1428	24V Green Operational Indicator Light
TP-264E	Differential Pressure Switch, 100 & 125 MBH	TP-3252	3-Piece Wire Harness Set for Micro 60 Board
TP-301	Center Divider Panel		

### **Kit Contents Check List**

Chart 5.2 • Kit Contents for AG2 Series - Reference the length column for your model.

AG2 Series Kit Contents								
<b>TP-19B</b> 4 in. Hanger with Reflector Tension Spring	TP-83 24 in. Stainless Steel Flexible Gas Connector	AG-CS 7-Link Chain	WVE-GALV					
		a000000	4 in. Galvanized Steel Vent Cap					
		TP-82* 4 in. Reflector Center Support (RCS)						
			TP-21B** 4 in. Tube Clamp					
<b>TP-19E</b> Optional 4 in. Elongated Hanger with Reflector Tension Spring	TP-33B 1/2 in. Shut-Off Valve/Inlet Tap	TP-105 Reflector End Cap	Tube Heater General and AG2 Series Insert Manuals F/N: LIOGTa & LIOAG2a					
			Tube Heater General Manual  AG2 Series Insert Manual					
	TP-106 Reflector End Cap Clips	TP-13 Self- Tap Screw						
Part No. Description		20 Ft. 30 ft. 40	ft. 50 ft. 60 ft.					

Part No.	Description	20 Ft.	30 ft.	40 ft.	50 ft.	60 ft.
AG-CS	7-Link Burner Box Hanging Chain	6	7	8	9	10
AK-SR4	Agricultural Attic Intake Kit	Opt. (1)				
S-HOOK	2 in. S-Hook	6	7	8	9	10
LIOGTa	General Tube Heater Manual	1	1	1	1	1
LIOAG2a	AG2 Series Insert Manual	1	1	1	1	1
TP-13	Self-Tapping Screw	4	8	12	16	20
TP-19B	4 in. Hanger w/ Tension Spring	4	5	6	7	8
TP-19EAO	4 in. Elongated Hanger w/ Tension Spring	Opt. (4)*	Opt. (5)*	Opt. (6)*	Opt. (7)*	Opt. (8)*
TP-21B**	4 in. Tube Clamp	2	3	4	5	6
TP-33B	1/2 in. Shut-Off Valve & Inlet Tap	1	1	1	1	1
TP-82	4 in. Reflector Center Support	1*	2*	4*	5*	6*
TP-83	24 in. Stainless Steel Flexible Gas Connector	1	1	1	1	1
TP-105	Reflector End Cap	2	2	2	2	2
TP-106	Reflector End Cap Clips	8	8	8	8	8
WVE-GALV	4 in. Galvanized Steel Vent Cap w/ Flapper	1	1	1	1	1

Filled By:\_

### **Approvals**

- CSA.
- Indoor/outdoor approval.
- Commercial/agricultural approval.

# **Limited Warranty**

- 1 year Burner box components.
- 3 years Combustion and radiant tubes.
- 5 years Stainless steel burner.
- See page 36 of the General Tube Heater Manual for terms and conditions.

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<sup>\*</sup> Elongated Reflector Center Supports (TP-82E) are included in kit when the TP-19EAO option is selected (replaces TP-19B).

<sup>\*\*</sup> One 4" stainless steel tube clamp (P/N: TP-220) is provided for each 150,000 BTU/h model. Place as shown on page 15.